## Not The Typical Red & Blue

BAT is pleased to announce our own line of high quality, push-lock, -AN hose ends for "Socketless" type hose. Their distinctive titanium and black anodized finish offer a fresh new look over ordinary red and blue and look great on everything from vintage race cars, and hot rods, to modern hi-tech applications. Fittings are currently available in sizes -6, -8, -10, -12AN and angles straight, 30, 45, 60, 90, 120, 150, 180 degree. Compare and save. We offer a full feature hose end, for similar (or less) than competitors basic fittings, and in a unique color combination at no additional charge.



## **Straight Hose End**



-AN size	part #	price \$
-4AN	PS-4	\$3.70
-6AN	PS-6	\$3.90
-8AN	PS-8	\$4.30
-10AN	PS-10	\$5.45
-12AN	PS-12	\$8.35

### 120 Degree Hose End



-AN size	part #	price \$
-4AN	P120-4	\$13.95
-6AN	P120-6	\$14.75
-8AN	P120-8	\$16.25
-10AN	P120-10	\$18.95
-12AN	P120-12	\$21.00

#### 45 Degree Hose End



-AN size	part #	price \$
-4AN	P45-4	\$11.95
-6AN	P45-6	\$12.30
-8AN	P45-8	\$14.95
-10AN	P45-10	\$16.80
-12AN	P45-12	\$19.35

## 150 Degree Hose End



-AN size	part #	price \$
-4AN	P150-4	\$13.95
-6AN	P150-6	\$14.75
-8AN	P150-8	\$16.25
-10AN	P150-10	\$18.95
-12AN	P150-12	\$21.00
-6AN -8AN -10AN	P150-6 P150-8 P150-10	\$14.75 \$16.25 \$18.95

## 90 Degree Hose End



-AN size	part #	price \$
-4AN	P90-4	\$11.95
-6AN	P90-6	\$12.30
-8AN	P90-8	\$14.95
-10AN	P90-10	\$16.80
-12AN	P90-12	\$19.35

quantity and trade pricing available

Link to Socketless Hose

#### 180 Degree Hose End



-AN size	part #	price \$
-4AN	P180-4	\$13.95
-6AN	P180-6	\$14.75
-8AN	P180-8	\$16.25
-10AN	P180-10	\$18.95
-12AN	P180-12	\$21.00

### Not The Typical Red & Blue

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#### 30 Degree Hose End



part #	price \$
P30-4	ТВА
P30-6	\$14.40
P30-8	\$16.50
P30-10	\$19.30
P30-12	\$21.15
	P30-4 P30-6 P30-8 P30-10



#### 60 Degree Hose End

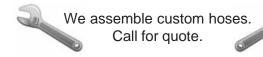


-AN size	part #	price \$
-4AN	P60-4	ТВА
-6AN	P60-6	\$14.40
-8AN	P60-8	\$16.50
-10AN	P60-10	\$19.30
-12AN	P60-12	\$21.15



quantity and trade pricing available

Link to Socketless Hose



#### Push-on Hose Ends

Referred to as "socketless", "push-on", "pushfit", "push-lok" these fittings are to be used with FC332, 2556, 1525, and a few other less popular types of textile hose. This type of hose and fitting system has been continually gaining popularity over the last few years, especially with the introduction of high quality aluminum hose ends in a variety of angles. Fittings are simply pushed into the hose with the hose reinforcing braid woven is such a way that its grip on the "barb" end increases as the force trying to push it out goes up-think Chinese finger trap. Although some examples of this type of hose have up to a 300f degree rating, rare instances of

the fitting blowing out of the hose at extreme temperatures have been reported. Extra clamping (swagged ferrule, worm drive or Oetkier clamp) should be considered where very high temperatures are involved. Hose

and fittings are made to similar specifications and generally interchangeable between brands. We stock a wide range of push-on fittings in aluminum, brass, and steel. Fittings are available in all popular -AN/JIC, BSP, as well as some Metric sizes. Link to Socketless Hose

#### Straight Hose End

	-AN size	part #	price \$
	-4AN	230004	\$3.95
l	-6AN	230006	\$4.10
l	-8AN	230008	\$4.50
l	-10AN	230010	\$5.75
l	-12AN	230012	\$8.80

#### 60 Degree Hose End



	-AN SIZE	part #	price \$
	-4AN	236004	\$16.30
l	-6AN	236006	\$17.90
l	-8AN	236008	\$22.15
l	-10AN	236010	\$23.95
l	-12AN	236012	\$27.95
ı			

## 30 Degree Hose End



	part #	price \$
-4AN	233004	\$16.30
-6AN	233006	\$17.90
-8AN	233008	\$22.15
-10AN	233010	\$23.95
-12AN	233012	\$27.95
	-6AN -8AN -10AN	-6AN 233006 -8AN 233008 -10AN 233010

## 90 Degree Hose End



7 11 7 512 5	pui t ii	pillos y
-4AN	239004	\$13.15
-6AN	239006	\$13.55
-8AN	239008	\$16.45
-10AN	239010	\$18.50
-12AN	239012	\$21.30

part #

price \$

price \$

-AN size

-AN size

#### 45 Degree Hose End



-AN size	part #	price \$
-4AN	234504	\$13.15
-6AN	234506	\$13.55
-8AN	234508	\$16.45
-10AN	234510	\$18.50
-12AN	234512	\$21.30

### 120 Degree Hose End



7 11 1 0 1 2 0	pair ii	piloo ¢	
-4AN	231204	\$15.35	
-6AN	231206	\$16.25	
-8AN	231208	\$17.95	
-10AN	231210	\$20.85	
-12AN	231212	\$23.10	

part #

(Continued)

## 180 Degree Hose End



-AN size	part #	price \$
-4AN	231504	\$15.35
-6AN	231506	\$16.25
-8AN	231508	\$17.95
-10AN	231510	\$20.85
-12AN	231512	\$23.10



-AN SIZE	part #	price \$	
-4AN	231804	\$15.35	
-6AN	231806	\$16.25	
-8AN	231808	\$17.95	
-10AN	231810	\$20.85	
-12AN	231812	\$23.10	

Link to Socketless Hose

## -AN Hose Ends (steel)

### Straight Hose End Steel (for swage-on\*)



-AN	Tail	part#
-6AN	5/16"	060005
-8AN	1/2"	80008
-10AN	1/2"	100008
-10AN	5/8"	100010

<sup>\*</sup>non socketless barb, requires clamp or swage-on

### 45 Degree Hose End Steel (for swage-on\*)



-AN	Tail	part#
-8AN	1/2"	084508
-10AN	1/2"	104508
-10AN	5/8"	104510

<sup>\*</sup>non socketless barb, requires clamp or swage-on

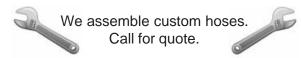
## 90 Degree Hose End Steel (for swage-on\*)



-AN	Tail	part #
-6AN	5/16"	069005
-8AN	1/2"	089008
-10AN	1/2"	109008
-10AN	5/8"	109010

<sup>\*</sup>non socketless barb, requires clamp or swage-on

quantity and trade pricing available



## **Barb to Male Thread**

#### **Socketless Barb to NPT Male**

## Barb NPT size part #



1/4"	1/4 NPT	20438
3/8"	1/4 NPT	20638
1/2"	3/8 NPT	20838
5/8"	1/2 NPT	21038
3/4"	3/4 NPT	21238

also available in black

## **Barb\* to NPT Male Straight**



		poil o ii
1/4"	1/8 NPT	840-4
3/8"	1/4 NPT	840-6
1/2"	3/8 NPT	840-8
5/8"	1/2 NPT	840-10
3/4"	3/4 NPT	840-12

Barb NPT size part #

\*requires clamp - color varies black or blue

#### Socketless Barb to -AN Male



1/4"	-4AN	20404	
5/16"	-6AN	20605	
3/8"	-6AN	20606	
1/2"	-8AN	20808	
5/8"	-10AN	21008	
3/4"	-12AN	21208	

Barb -AN size part #

also available in black

## Barb\* to NPT Male 45 Degree



		poil o ii
1/4"	1/8 NPT	844-4
3/8"	1/4 NPT	844-6
1/2"	3/8 NPT	844-8
5/8"	1/2 NPT	844-10
3/4"	3/4 NPT	844-12
I		

Barb NPT size part #

\*requires clamp - color varies black or blue

## **Socketless Barb to -AN Male Tee**



	Barb	-AN size	part #	
	3/8"	-6AN	20624	
	1/2"	-8AN	20824	
0	available in black			

quantity and trade pricing available

## Barb\* to NPT Male 90 degree



1/4"	1/8 NPT	842-4
3/8"	1/4 NPT	842-6
1/2"	3/8 NPT	842-8
5/8"	1/2 NPT	842-10
3/4"	3/4 NPT	842-12

Barb NPT size part #

\*requires clamp - color varies black or blue

#### **Metric Male to Barb\***



Barb	Metric Size	part #
5/16"	M12 x 1.5	840M12-5/16
3/8"	M12 x 1.5	840M12-3/8
1/2"	M18 x 1.5	840M18-1/2
3/4"	M18 x 1.5	840M18-3/4

Use to convert Bocsh fuel pumps and filters to pushon hose. Washer included \*Barb requires clamp.

## **Speciality Push-on Hose Ends - BSP & Metric**



## **BSP Socketless Hose Ends (steel)**

BSP size	Angle	Hose i.d.	part #
1/2"	Straight	1/2"	BH800-P
5/8"	Straight	5/8"	BH1000-P
1/2"	45 Degree	1/2"	BH845-P
5/8"	45 Degree	5/8"	BH1045-P
1/2"	90 Degree	1/2"	BH890-P
5/8"	90 Degree	5/8"	BH1090-P

Special 1/2" or 5/8" BSP (British standard pipe) female hose ends. Use with standard Socketless type hose clamp not required.

## Metric Straight Hose Ends (plated steel)

4 TI
1

	Metric	Hose i.d.	part #
	M12x1.5	1/4"	MS1204
	M14x1.5	1/4"	MS1404
	M16x1.5	3/8"	MS1606
	M18x1.5	3/8"	MS1806
	M22x1.5	1/2"	MS2208
	M26x1.5	5/8"	MS2610
	M30x1.5	3/4"	MS3012
П	I		

## **Metric 45 Degree Hose Ends (plated steel)**



	Wetric	Hose I.a.	part #
	M12x1.5	1/4"	M451204
	M16x1.5	3/8"	M451606
	M18x1.5	3/8"	M451806
١	M22x1.5	1/2"	M452208
١	M26x1.5	5/8"	M452610
	M30x1.5	3/4"	M453012



## **BSP Hose Ends (plated steel)**

BSP size	Angle	Hose i.d.	part #
3/8"	Straight	3/8"	ABS6ST
1/2"	Straight	1/2"	ABS8ST
5/8"	Straight	5/8"	BS10ST
3/8"	45 Degree	3/8"	ABS645
1/2"	45 Degree	1/2"	ABS845
5/8"	45 Degree	5/8"	BS1045
3/8"	90 Degree	3/8"	ABS690
1/2"	90 Degree	1/2"	ABS890
5/8"	90 Degree	5/8"	BS1090
1/2"	180 Degree	1/2"	ABS180

3/8", 1/2," & 5/8" BSP (British standard pipe) female hose ends. **Light (non-socketless) barb requires clamp or swage ferrule.** 

#### Link to Socketless Hose

## Metric 90 Degree Hose Ends (plated steel)



M12x1.5	1/4"	M901204
M14x1.5	1/4"	M901404
M16x1.5	3/8"	M901606
M18x1.5	3/8"	M901806
M22x1.5	1/2"	M902208
M26x1.5	5/8"	M902610
M30x1.5	3/4"	M903012

Metric Hose i.d. part #

Metric female hose ends. Use with standard Socketless type hose - clamp not required.



We assemble custom hoses.

Call for quote.

## Accessories & Tools

The right accessory, or tool, will always simplify a job; we stock a variety of products to aid assembly and make for a "clean" installation.



## **Aluminum Hose Finishing (Pro) Clamps**

	-AN size	I.D.	part #	price \$	
	-6AN	5/8"	PRO6	\$3.95	
	-8AN	11/16"	PRO8	\$4.25	
	-10AN	7/8"	PRO10	\$4.50	
	-12AN	1"	PRO12	\$5.00	
-					

Hose end finishing clamps (Pro Clamps) add cosmetic appeal and keep braided hose from fraying when used with push-on hose connections. Aluminum housing retains a stainless worm-drive clamp. Supplied in BLACK or RED.



## **Aluminum Cushion (Adel) Clamps**

-AN size	I.D.	part #	price \$
-4AN	3/8"	AC375	\$0.85
-6AN	9/16"	AC625	\$0.70
-8AN	11/16"	AC687	\$0.70
-10AN	3/4"	AC750	\$0.85
-12AN	1"	AC1000	\$0.95
-16AN	1 1/4"	AC1250	\$1.25

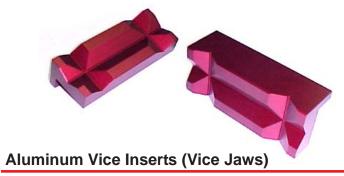
Aviation quality aluminum cushion (Adel) clamps help keep everything tidy and in place. Perfect for mounting hose or tubing where you need it and not in harms way.



#### Aluminum Hose Wrench Set

Sizes	part #	price \$
Set of 6	HWSE	\$47.50

Here's a economical 6 piece (-3, -6, -8, -10, -12, -16AN) hose wrench set made from 6061 aluminum alloy. Wrenches are designed to tighten the female attaching "B-nut" connection without damaging the finish. Usually supplied in RED.



Sizes part #		price \$
Pair (2)	AVJ1R	\$15.75

Specially designed magnetic vice inserts (2), protect your expensive hose ends during assembly. Here is another case of, "having the right tool makes all the difference." Usually supplied in RED.



### **Adjustable Aluminum Hose Wrench**

Sizes	part #	price \$
-3 to -16	HW-AJ	\$44.50

Since it's adjustable, this wrench fits both attachment and assembly nuts on all brands and sizes between -3AN and -16AN sizes. This is the ultimate hose end tool!

#### Accessories & Tools (continued)



## Oetiker Clamps (2 Ear)

Description	part #	price \$
1/4" Hose (5159")	HC4-2	.65c
3/8" Hose (.5971")	HC4-3	.65c
1/2" Hose (.7587")	HC4-5	.85c
5/8" Hose (.8798")	HC4-6	.90c
3/4" Hose (1.10-1.22")	) HC4-8	\$1.15
Plier Set (German)	HCP-1	\$32.45
Plier Set (no-brand)	HCP-1X	\$19.00

Oetiker 2-Ear Clamps add an additional degree of security and to any push-on barbed fitting connection. Far superior to worm-drive clamps, Oetiker clamps "ears" maintain the seal through changes in pressure, temperature and time - plus they are tamper-proof and never need to be retightened. Oeitker clamps are designed for use with light or heavy barb fittings. Special pliers (listed above) are used to cripe "ears". Clamps are available for 1/4", 3/8", 1/2", 5/8" and 3/4" hose (range of size in parentheses) Zinc plated mild steel - sold each.

## **Power Grip Hose Clamps**

Size	part #	price \$
1/2" - 11.16"	SB15	\$3.05
11/16" - 13/16"	SB19	\$3.25
13/16" - 15/16"	SB22	\$3.25
15/16" - 1 1/16"	SB25	\$3.35
1 1/16" - 1 3/16"	SB29	\$3.50

Power Grip clamps are made from heat shrinkable thermoplastic that provides a dynamic seal and never requires retightening. Use in most clamp situations providing



## **Oetiker Clamps (Single Ear)**

Description	part #	price \$
1/4" Hose (.5060")	OET15	.70c
3/8" Hose (.5870")	OET18	.70c
1/2" Hose (.7183")	OET22	.75c
5/8" Hose (.88 - 1.0")	OET25.6	.75c
3/4" Hose (1.0 -1.125")	OET28.6	.80c
Plier Set (German)	HCP-1	\$32.45
Plier Set (no-brand)	HCP-1X	\$19.00

Similar in concept and function to the 2-ear type, Oetiker single ear clamps "interlock" can be separated so clamp can be fitted around existing hoses (radial installation) prior to closure. Tongue and groove design assures hose is not damaged as clamp is tightened. Stainless steel construction w/ 7mm band. clamps are available for 1/4", 3/8", 1/2", 5/8" and 3/4" hose (range of size in parentheses).



a secure tamper proof connection. We have been using these successfully in a number of nonstandard applications with barbed fittings in different types on hose. They are especially good for keeping stainless overbraid in place - possibly better than a Pro-clamp. Order to hose O.D. - clamps shrink when activated with a heat gun. Other sizes available upon request.

## **Textile/Rubber Hose Specifications**



## FC332 AQP

(FBV Blue Cover or FBN Black Cover)

**Construction:** AQP elastomer tube, textile braid reinforcement, blue AQP elastomer cover.

**Application:** For gasoline, fuel and lubrication oils, air and water. Not recommended for hydraulic impulse or air brake applications.

**Opperating Temperature Range:** -40 f to +300 f (-40 c to 150 c).

Link to suitable hose end fittings

Part Number	Hose I.D. (inch)	Hose O.D. (inch)	Max. Oper. Pressure (psi)	Min. Burst Pressure (psi)	Min. Bend Radius (inch)	Vacuum Ser- vice (in/Hg)	Weight Per Foot (lbs.)
FBN-04	.25"	.50"	250	1000	3.0"	28	.08
FBN-06	.38"	.63"	250	1000	3.0"	28	.12
FBN-08	.50"	.75"	250	1000	5.0"	28	.14
FBN-10	.62"	.91"	250	1000	6.0"	18	.19
FBN-12	.75"	1.04"	250	1000	7.0"	18	.25



## 1525 (647) Textile Coverd

**Construction:** Synthetic rubber tube, textile braid reinforcement, oil and mildew resistant textile braid cover.

**Application:** For gasoline, fuel and lubrication oils, air and water. Not recommended for hydraulic impulse or air brake applications.

**Opperating Temperature Range:** -40 f to +212 f (-40 c to 100 c).

Link to suitable hose end fittings

Part Number	Hose I.D. (inch)	Hose O.D. (inch)	Max. Oper. Pressure (psi)	Min. Burst Pressure (psi)	Min. Bend Radius (inch)	Vacuum Ser- vice (in/Hg)	Weight Per Foot (lbs.)
1525-4	.25"	.50"	350	1400	3.0"	28	.06
1525-6	.38"	.63"	300	1200	3.0"	28	.10
1525-8	.50"	.75"	300	1200	5.0"	28	.13
1525-10	.62"	.91"	250	1000	6.0"	18	.18
1525-12	.75"	1.03"	250	1000	7.0"	18	.20



## 2556 Extra Duty

**Construction:** Synthetic rubber tube, textile braid reinforcement, synthetic rubber cover.

**Application:** For gasoline, fuel and lubrication oils, air and water. Not recommended for hydraulic impulse or air brake applications.

**Opperating Temperature Range:** -40 f to +212 f (-40 c to 100 c).

Link to suitable hose end fittings

Part Number	Hose I.D. (inch)	Hose O.D. (inch)	Max. Oper. Pressure (psi)	Min. Burst Pressure (psi)	Min. Bend Radius (inch)	Vacuum Ser- vice (in/Hg)	Weight Per Foot (lbs.)
2556-4	.25"	.50"	350	1400	3.0"	28	.08
2556-6	.38"	.62"	300	1200	4.0"	28	.09
2556-8	.50"	.75"	300	1200	5.0"	28	.17
2556-10	.62"	.91"	250	1000	6.0"	18	.25
2556-12	.75"	1.03"	250	1000	7.0"	18	.22

## Textile/Rubber Hose Information

Textile hose incorporates a synthetic rubber inner, one layer of textile braid reinforcement, and synthetic outer layer. We supply textile hose in two main types. Our Mocal "Moquip" brand, SAE 100 R6, is suited to most oil plumbing applications with a suggested temperature rating of 250f degrees and a working pressure of 300 psi. Hose (R6) is designed for use with factory swaged fittings, worm drive or Oetkier clamps. The other popular hose type is Aeroquip "socketless", push-on", "pushfit", "push-lok" and other clones. Fittings are simply pushed into the hose, with the hose reinforcing braid woven is such a way that the grip, on the "fir tree" barb, increases as the force trying to push it out goes up-think Chinese finger trap. Socketless type hose and fittings have been continually gaining popularity over the last few years, especially with the introduction of high quality aluminum hose ends in a variety of angles, and although temperature rated 300f, rare instances of "fitting blow out" under extreme temperatures have been reported. Extra clamping should be considered where very high temperatures are involved. Hose and fittings are made to similar specifications, and usually interchangeable between brands. Hose is generally available in either black or light blue exterior covering.

## Internet Hose Pricing Specials

Below we have listed pricing on the popular hose types, and sizes, we normally stock. Pricing benefits purchasing in longer bulk lengths. Make sure to tell your sales associate you want our "internet bulk hose" pricing.

<u>Aeroquip</u>	FC332	(black c	over)=	<b>Aeroquip</b>
Hose Size I.D.	Part #		Price \$ 15-29 feet	
-4 (.23")	FBN-04	\$3.70	\$3.45	\$3.20
-6 (.34")	FBN-06	\$3.65	\$3.40	\$3.10
-8 (.44")	FBN-08	\$4.05	\$3.80	\$3.50
-10 (.56")	FBN-10	\$5.40	\$5.00	\$4.65
-12 (.69")	FBN-12	\$6.45	\$6.00	\$5.60

Aeroquip FC332	<u>(blue co</u>	over) =	<b>≇</b> ∆eroquip
Hose Size I.D. Part #		Price \$ 15-29 feet	
-4 (.23") FBV-04	\$3.70	\$3.45	\$3.20
-6 (.34") FBV-06	\$3.65	\$3.40	\$3.10
-8 (.44") FBV-08	\$4.05	\$3.80	\$3.50
-10 (.56") FBV-10	\$5.40	\$5.00	\$4.65
-12 (.69") FBV-12	\$6.45	\$6.00	\$5.60

NOTE: FC332 type FBN (black) & FBV (blue) hose are identical other than exterior color.

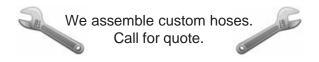
#### <u>Aeroquip 1525 (black cover)</u> Hose Price \$ Price \$ Price \$ Part # 1-14 feet15-29 feet30 > feet Size I.D. -4 (.23") H1525-04 \$4.75 \$4.50 \$4.25 -6 (.34") H1525-06 \$5.40 \$5.15 \$4.90 -8 (.44") H1525-08 \$5.65 \$5.35 \$5.05 10 (.56") H1525-10 \$5.95 \$5.35 \$5.65 12 (.69") H1525-12 \$6.35 \$6.05 \$5.75

AQP 1525 (now 647) is popular with vehicle restorers as it's black, abrasion resistant, textile braid cover is oil and mildew resistant and has a vintage look similar to hose of the classic era.

## Mocal SAE 100 R6 Hose

WOCAI S	AE 100	Ro nose		control systems
Hose		Price \$	Price \$	Price \$
Size I.D.	Part #	1-14 feet1	5-29 fee	t30 > feet
1/2"	ATRH1	\$3.65	\$3.25	\$2.95
5/8"	ATRH2	\$5.50	\$4.95	\$4.45
3/4"	ATRH3	\$6.45	\$5.80	\$5.20

Many classic and vintage European produced cars utilize R6 type rubber hose which is compatible with most push-fit hose fittings, however some type of clamp or swage ferrule is recommended.



# Push-on "Socketless" Hose End Assembly



Socketless type hose has no exterior or interior metal braid and cuts easily. Cut hose squarely to length using a fine tooth hacksaw, cable shears, pvc cutter, box knife, or cutoff wheel.

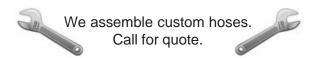


Allowing hose to warm-up will aid assembly; leave in sunlight for a time, or warm some water in the microwave and place the end of hose in to soften.



Secure a union in a bench vise and attatch hose end securely. How union is mounted in vise will vary depending on hose angle being fitted.

#### Link to Socketless Hose





Lubricate both the fitting tail and hose interior where they will come together. Motor oil or liquid soap works well.



Push and twist the hose over fitting tail until it is tight behind the hose finisher. It helps to do this in one continious motion.



Finished end should resemble this. Hoses with angles at each end can be "clocked" prior to installation. Grip hose and fitting firmly, rotate to proper direction. Hose assembly should be checked for leakage under normal opperation conditions.